



DECLARATION OF PERFORMANCE

No TRI-S420NLH-CPR

1. Unique identification code of the product-type:

TRI-S420NLH-CPR

2. Intended use/es:

**Hot rolled products of structural steels
Grade S420 NLH / 1.8751 Acc. to EN 10210-1**

3. Manufacturer:

**TUBOS REUNIDOS INDUSTRIAL, S.L.U.
Bº Sagarribai, 2
01470 Amurrio -Alava-
Website: www.tubosreunidosindustrial.com
Email: inquiry.comercial@tubosreunidos.com**

4. System/s of AVCP:

System 2+

5. Harmonised Standard:

EN 10210-1:2006

6. Notified Body/ies:

**TÜV SÜD Industrie Service GmbH, Abteilung Werkstoff und Schweißtechnik
Westendstrasse 199, 80686 München, No.0036 has performed the initial
inspection of the manufacturing plant and of factory production control and the
continuous surveillance, assessment and evaluation of factory production control
and issued the certificate of conformity of the factory production control with no.
0036-CPR-M-19-2008**



7. Declared performance

S420NLH EN 10210-1

Essential characteristic		Performance		
Tolerances on Dimensions and shape	Outside dimensions		±1% with a minimum of ±0.5 mm. and a maximum of ± 10 mm.	
	Thickness		±10%	
Yield strength	Nominal thickness (mm)		Values	
	>	≤	Min. (MPa)	Max. (MPa)
		16	420	
	16	40	400	
Tensile strength	Nominal thickness (mm)		Values	
	>	≤	Min. (MPa)	Max. (MPa)
		3	520	680
	3	65	520	680
Elongation	Nominal thickness (mm)		Values	
	>	≤	Min.(%)	
			Long.	Transv.
		65	19	17
Impact Properties	Test Temperature		Values Min. (J)	
	-50°C		27	
Durability			Element	Max.(%)
			C	0,22
			Si	0,60
			Mn	1,00 – 1,70
			P	0,03
			S	0,025
			Nb	0,050
			V	0,20
			Total Al ^c _(min)	0,020
			Ti	0,03
			Cr	0,30
			Ni	0,80
			Mo	0,10
		Cu	0,70	
		N	0,025	
Welding properties			Nominal thickness (mm)	
			<16	16< t ≤40
	Carbon Equivalent (CEV) Max %		0,50	0,52



8. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:



Alejandro Echeita - Quality Manager
In Amurrio, 9th of September 2016



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TUBOS REUNIDOS INDUSTRIAL, S.L.U.
Bº SAGARRIBAI, 2.
AMURRIO (ALAVA) – SPAIN

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DoP-TRI-S420NLH-CPR

EN 10210-1:2006
S420NLH/1.8751

Hot rolled products of structural steels

Tolerances on dimensions and shape:

Elongation:

Tensile strength:

Yield strength:

Impact Properties:

Durability:

Welding Properties:

Expressed as indicated in the DoP